

Form 8572
September, 1919

PRICE LIST

OF

PARTS



FOR FAMILY SHOPS

MACHINE No. 45k69

THE SINGER MANUFACTURING COMPANY

PRICE LIST
PARTS

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- G.
- H. Blued.
- J. Plated only.
- K. Hardened and Plated.
- L. Brass or Gilt.
- M. Oxidized.
- P. Japanned.
- R. Parkerized.

These letters **MUST BE USED** *when* they appear in the list, and **AFTER** the number *as* in the list.

In this series

1 to 1500 and 50001 to 51500 are Screw Numbers.

1501 to 1800 are Nut Numbers.

1801 to 2000 are Roller Numbers.

2001 to 50000 and 52001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE FOR MACHINE No. 45K69

DROP FEED, CYLINDER BED, NEEDLE BAR CAM, COMPOUND
TAKE-UP AND HIGH LIFT. FOR STITCHING SOLES
UP TO $\frac{5}{8}$ INCH IN THICKNESS

NO.	PLATE	NAME	EACH
*91754	—	Arm with 446c, 82499 and 82549.....	\$16 20
8582	7773	" Dowel Pin.....	02
118E	7776	" Screw.....	10
91755	7766	" Shaft.....	3 60
82499	7771	" " Bushing (back).....	35
446C	7777	" " " " Set Screw....	05
*82549	—	" " " (front).....	55
82400	7773	" " Oil Tube.....	01
144D	7776	" " Screw.....	10
82402	7765	" Side Cover.....	35
286D	7776	" " " Thumb Screw.....	20
91749	7766	Balance Wheel (three speed) with two 434c.....	4 50
434C	7777	Balance Wheel Set Screw.....	06
94801	7765	Crank Connecting Rod with 94802, 94872 and two 158E.....	1 45
*94802	—	Crank Connecting Rod Cap.....	—
94872	—	" " " " Oil Pad.....	02
158E	7776	" " " " Screw.....	05
SS313C	7776	" " " Hinge Screw.....	20
446C	7777	" " " " " Set Screw.....	05
*91622	—	Cylinder.....	16 20
91761	7765	Face Plate.....	2 00
95131	—	Face Plate complete, Nos. 176F, 201D, 1323F, 82551, 91761, 91780 to 91784 and 95132 to 95134.....	3 70
158D	7776	Face Plate Screw (lower).....	05
SS45D	7776	" " " (upper).....	05
3032	7765	Feed Cam with 446c.....	50
446C	7777	" " Set Screw.....	05
3033	7767	" Connecting Link.....	30
375C	7767	" " " Hinge Screw....	20
1518E	7767	" " " " " Nut..	06
95101	7768	" Dog.....	1 85
91160	7767	" " Carrier.....	3 60
704C	7776	" " Screw.....	06

NO.	PLATE	NAME	EACH
91161	7765	Feed Forked Connection.....	\$1 80
375C	7767	" " " Hinge Screw...	20
1518E	7767	" " " " " Nut	06
82414	7767	" Regulator.....	80
1128E	7767	" " Hinge Screw.....	20
SS115D	7767	" " Thumb Screw.....	20
*91162	—	" Rock Shaft.....	4 50
91163	7769	" " " 91162 with 91165 and 91166.....	6 30
91565	—	Feed Rock Shaft 91163 with 91564.....	7 20
91165	—	" " " Carrier Slide with 1259C	1 80
1259C	7777	" " " " " Set Screw.	05
91166	7767	" " " " " Steady Pin	02
91564	7767	" " " Crank with 156F and 1177C.....	90
1177C	7767	Feed Rock Shaft Crank Clamping Screw.	06
156F	7767	" " " " Position Screw...	07
94991	7766	Gas Tube.....	3 80
94980	—	Gas Tube complete, for artificial gas, Nos. 91362, 91363, 91533, 94991 and five 180D.....	4 70
91362	7767	Gas Tube Bracket (lower).....	07
180D	7767	" " " " Screw.....	05
91363	7767	" " " (upper).....	07
180D	7767	" " " " Screw.....	05
91533	7765	" " Flame Guard.....	60
180D	7767	" " " " Screw.....	05
91739	—	Lifting Presser Plunger.....	1 80
8575	7770	" " " Position Pin.....	02
RR54	7770	" " " Roller.....	20
SS323F	7770	" " " " Screw Stud	07
91740	7770	Lifting Presser Plunger complete, Nos. RR54, SS323F and 91739.....	2 10
91763	7769	Needle Bar.....	1 80
91764	7770	" " Cam with SS202D and two 704E.....	3 60
SS202D	7770	Needle Bar Cam Adjusting Screw.....	02
704E	7776	" " " Clamping Screw.....	06
82419	7770	" " " Guide.....	80
158C	7776	" " " " Screw.....	05
RR66	7770	" " " Roller and Screw Stud..	50
82520	—	" Clamp.....	50
82522	7770	" " 82520 with 156F, 226D and 82521.....	60
156F	7767	Needle Clamp Screw.....	07
82521	7770	" " Thread Guide.....	07
226D	7770	" " " " Screw.....	02

PARTS FOR MACHINE NO. 45 K 69

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NO.	PLATE	NAME	EACH
91440	7771	Oscillating Rock Shaft with 91025, 94972 and two 91026.....	\$2 70
6489	7771	Oscillating Rock Shaft Hinge Pin.....	80
1513J	7777	" " " " " Nut....	07
926c	7777	" " " " " Screw Bearing.....	20
1513J	7777	Oscillating Rock Shaft Hinge Pin Screw Bearing Nut.....	07
91025	7770	Oscillating Rock Shaft Steel Plate (lower)	07
94972	7770	" " " " " (upper)	07
91026	7770	" " " " " Rivet..	01
91171	7769	" Shaft.....	1 25
91172	7772	" " Crank with 453c and 1850.....	1 10
11663	7772	Oscillating Shaft Crank Pin.....	01
1850	7772	" " " Roller and Stud..	35
453c	7772	" " " Set Screw.....	02
94808	7769	Presser Bar (with squared end).....	1 10
91742	7772	" " Gripping Bracket.....	2 00
91743	7772	" " " " " Block.....	20
91744	7772	" " " " " Re- taining Pin.....	02
91745	7772	Presser Bar Gripping Bracket Grip Lever	90
430c	7772	" " " " " " " Adjusting Screw..	06
1520E	7772	Presser Bar Gripping Bracket Grip Lever Adjusting Screw Nut.....	05
91587	7772	Presser Bar Gripping Bracket Grip Lever Hinge Pin.....	20
91746	7772	Presser Bar Gripping Bracket Grip Lever Retaining Spring.....	20
1650c	7772	Presser Bar Gripping Bracket Grip Lever Retaining Spring Lock Nut.....	05
NN21D	7772	Presser Bar Gripping Bracket Grip Lever Retaining Spring Thumb Nut.....	07
91747	—	Presser Bar Gripping Bracket complete, Nos. 430c, 1520E, 91587 and 91742 to 91745.....	3 25
91766	7771	Presser Bar Lifter.....	80
SS186D	7776	" " " Hinge Screw.....	20
1518E	7767	" " " " " Nut.....	06
91767	7773	" " Lifting Bracket with SS442c and 1259c.....	1 10
91768	—	Presser Bar Lifting Bracket 91767 with 91696 and two 190F.....	1 75
91696	7773	Presser Bar Lifting Bracket Plate.....	55

NO.	PLATE	NAME	EACH
190F	7773	Presser Bar Lifting Bracket Plate Binding Screw.....	\$ 05
1259c	7777	Presser Bar Lifting Bracket Set Screw (front).....	05
SS442c	7773	Presser Bar Lifting Bracket Set Screw (side).....	07
91769	7772	Presser Bar Lifting Cam.....	90
704c	7776	" " " " Screw.....	06
SS355E	7772	" " Screw Bushing.....	55
82430	7771	" " Spring (spiral).....	07
8627	7769	" " " (flat).....	55
274D	7776	" " " " Thumb Screw	25
1539E	7777	" " " " " "	
		Lock Nut.....	07
95102	7768	Presser Foot.....	4 15
SS65F	7776	" " Screw.....	02
91040	7774	Shuttle Bobbin.....	20
95103	7774	" " Centre Pin.....	07
95104	7774	" Cylinder.....	1 45
95105	7774	" " Hinge Pin.....	02
95106	7774	" " Latch.....	20
2027	7774	" " " Pin.....	01
19869	7774	" " " Spring.....	01
95107	7774	" Frame.....	1 80
773H	7774	" Tension Regulating Screw.....	07
95108	7774	" " Spring.....	50
95109	7774	Shuttle (cylinder) 2½ in. diam., complete, Nos. 773H, 2027, 19869, 91040 and 95103 to 95108.....	4 40
91748	7773	Shuttle Driver and Feed Raising Cam...	2 60
11663	7772	" " Pin.....	01
91451	7771	" Race.....	2 40
91315	7771	" " Cap Spring.....	25
SS218F	7776	" " " " Screw.....	07
91452	7771	" " Cover.....	35
91775	7771	" " Ring.....	1 25
SS318E	7776	" " " Position Screw Stud..	20
SS391E	7775	Tension Screw Stud.....	20
1560D	7775	" " " Regulating T h u m b Nut.....	06
82445	7775	Tension Spring.....	20
82446	7775	" Washer (felt).....	01
82447	7775	" " (steel).....	01
82448	7775	" Wheel.....	30
91780	—	Tension complete, Nos. SS391E, 1560D, 82445, 82448 and two each 82446 and 82447.....	80

NO.	PLATE	NAME	EACH
82551	7775	Thread Controlling Lever.....	\$ 20
95132	7775	" " " Spring.....	07
91781	7775	" Guard.....	07
201D	7775	" " Screw.....	05
95133	7775	" Guide for 91780.....	20
95134	7775	" " " 82551.....	20
176F	7775	" " Screw.....	05
91794	7775	" Retainer.....	20
180D	7767	" " Screw.....	05
91782	7775	" Retaining Spring.....	05
1323F	7775	" " " Adjusting Screw	07
91783	7775	" " " Plate.....	20
91784	7775	" " " Position Pin....	02
94849	7771	" Take-up Cam with SS320c and SS370c.....	5 30
94850	—	Thread Take-up Cam 94849 with 91769 and two 704c.....	6 20
SS370c	7776	Thread Take-up Cam Position Screw....	20
SS320c	7777	" " " Set Screw.....	07
91505	—	" " Lever.....	1 70
SS22D	7776	" " " Hinge Screw....	20
92814	7773	" " " Roller.....	20
RR24	7773	" " " " and Screw Stud.....	25
1519E	7773	Thread Take-up Lever Roller and Screw Stud Nut.....	05
SS328c	7773	Thread Take-up Lever Roller Screw....	07
91507	7771	Thread Take-up Lever complete, Nos. RR24, SS328c, 1519E, 91505 and 92814.....	2 15
91787	7769	Thread Take-up Lever (auxiliary).....	2 00
SS381D	7776	" " " " Hinge Screw.....	20
1620c	7777	Thread Take-up Lever (auxiliary) Hinge Screw Nut.....	05
RR17	7773	Thread Take-up Lever (auxiliary) Roller and Screw Stud.....	50
91788	7773	Thread Take-up Lever (auxiliary) Thread Eyelet.....	55
92814	7773	Thread Take-up Lever (auxiliary) Thread Eyelet Roller.....	20
1247F	7773	Thread Take-up Lever (auxiliary) Thread Eyelet Roller Screw.....	07
91789	—	Thread Take-up Lever (auxiliary) com- plete, Nos. 1247F, 91787, 91788 and 92814.....	2 70

NO.	PLATE	NAME	EACH
95110	7768	Throat Plate.....	\$3 80
95111	7768	" " Channeling Knife (small)...	30
95112	7768	" " " " (medium)...	30
95113	7768	" " " " (large)...	30
721F	7768	" " " " Set Screw	10
95114	7768	" " Packing.....	80
180D	7767	" " " Screw.....	05
180D	7767	" " Screw.....	05
38678	7768	" " Steady Pin.....	01
95115	—	Throat Plate complete for 95101, Nos. 721F, 95110 to 95114 and two 180D....	5 65
91793	—	Work Plate.....	1 80
SS39D	7776	" " Screw.....	07

NOTE. No. 91793 is supplied only when specified on order and is extra.

ACCESSORIES

NO.	PLATE	NAME	EACH
938E	7776	Machine Bolt with 1524E.....	\$ 05
1524E	7777	" " Nut.....	02
6055	7780	" " " Washer.....	01
36563	7778	Oiler (copper plated) with 36564.....	20
36564	7778	" Spout, 5 in. long, with 120117.....	10
120117	7778	" " Washer (leather).....	05
11831	7778	Screw Driver (large).....	30
26026	7778	" " (small).....	20
8908	7778	Wrench.....	10

BOBBIN WINDER

NO.	PLATE	NAME	EACH
95116	7779	Base.....	\$1 50
95117	7780	Bobbin Position Pin.....	25
95118	7779	Hand Wheel with 448c.....	80
8380	7780	" " Handle (wood).....	05
11762	7780	" " " Stud.....	20
8382	7780	" " " " Washer.....	01
11761	—	Hand Wheel Handle complete, Nos. 8380, 8382 and 11762.....	20
448c	7777	Hand Wheel Set Screw.....	05
58826	7780	Heater (brass).....	80
58827	7780	" Pipe (brass).....	30
58829	7780	Spindle.....	07
457c	7777	" Set Screw.....	02

BOBBIN WINDER

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NO.	PLATE	NAME	EACH
95119	7778	Spindle Shaft with 457c and 95117.....	\$ 90
95120	7779	" " Bracket.....	1 15
1396E	7776	" " " Screw.....	07
95121	7779	Wax Box.....	1 85
1396E	7776	" " Screw.....	07
95122	7779	" " Tension Bracket.....	90
58800	7780	" " " " Roller.....	35
1042C	7780	" " " " " Screw..	10
95123	7780	" " " " Thread Retain- ing Spring....	50
2269	7780	Wax Box Tension Bracket Thread Retain- ing Spring Steady Pin.....	01
723D	7780	Wax Box Tension Bracket Thread Retain- ing Spring Thumb Screw.....	10
58833	7780	Wax Box Tension Bracket Thread Stripper (rubber).....	05
50310E	7780	Wax Box Tension Bracket Thread Stripper Regulating Screw Stud.....	25
771D	7780	Wax Box Tension Bracket Thumb Screw.	20
95124	—	Bobbins Winder complete, Nos. 723D, 1042c, 2269, 11761, 50310E, 58800, 58826, 58827, 58829, 58833, 58835, 95116, 95118 to 95123, two each 771D, wood screws 1¾ in. No. 14 and six 1396E	7 50
58835	7778	Threading Wire.....	20

GAS TUBE

FOR NATURAL GAS

NO.	PLATE	NAME	EACH
95138	—	Gas Tube.....	\$ —
95139	7784	" " 95138 with 95136.....	3 00
91362	7767	" " Bracket.....	07
180D	7767	" " " Screw.....	05
95135	7777	" " Burner (brass) with 58848....	35
95136	—	" " " 95135 with 95137.....	60
58848	7777	" " " Pin.....per 100	35
95137	7777	" " " Sleeve (brass).....	25
91533	7765	" " Flame Guard.....	60
180D	7767	" " " " Screw.....	05

SPIRIT BOX

NO.	PLATE	NAME	EACH
91632	7766	Spirit Box with 91636.....	\$ 60
91633	7766	" " Cover with 91634.....	35

SPIRIT BOX

NO.	PLATE	NAME	EACH
69D	7776	Spirit Box Cover Hinge Screw.....	\$ 10
91634	—	" " " Knob.....	07
91635	7777	" " " Latch Spring.....	07
91636	7777	" " " " " Position Pin.....	01
219F	7777	Spirit Box Cover Latch Spring Screw	02
82462	7777	" " " " " " "	
		Washer.....	01
91637	—	Spirit Box complete, Nos. 69D, 219F, 82462, 91632, 91633 and 91635.....	1 20
180D	7767	Spirit Box Screw.....	05
91638	7766	" " Tube.....	1 70
1662E	7777	" " " Lock Nut.....	05
91641	7777	" " " Position Bracket.....	07
180F	7767	" " " " " Screw..	05
91640	7777	" " " Stop Bracket with 175F.	35
175F	7777	" " " " " Clamping Screw.....	02
91639	7777	Spirit Box Tube Thimble.....	07
91642	—	Spirit Box Tube complete, Nos. 1662E, 91638 to 91641 and two 180F.....	2 30
91643	—	Spirit Box and Tube complete, Nos. 91637 and 91642.....	3 50

STAND

ROCKING TREADLE, BALL BEARING PITMAN

NO.	PLATE	NAME	EACH
83069	7781	Band Wheel (three speed) 7 $\frac{5}{8}$ in., 10 $\frac{1}{8}$ in. and 11 $\frac{1}{4}$ in. diam., with SS420c.....	\$6 85
94501	7781	Band Wheel Crank.....	2 30
94502	—	Band Wheel Crank and Pitman (ball bearing) complete, Nos. 1520E, 1670E, 25361, 25371, 46507, 83075, 83076, 83080, 94501, 94504 and twelve 25362..	3 70
1023C	7783	Band Wheel Crank Screw Centre.....	30
NN79E	7783	" " " " " Nut....	02
SS420C	7783	" " Set Screw.....	20
83088	—	Belt (cable) 73 in. long.....	90
83072	7781	Brace with four each NN79E and 1023C..	4 50
748E	7783	" Screw.....	10
83074	7782	Leg (left).....	4 50
83073	7782	" (right).....	4 50
25362	7783	Pitman Ball, size $\frac{3}{16}$ in.....per 100	1 20
83075	7783	" " Bearing Adjusting Screw Ring.....	25

STAND

15

NO.	PLATE	NAME	EACH
46507	7783	Pitman Ball Bearing Adjusting Screw Ring Locking Washer (brass)... per 100	\$ 35
83076	7783	Pitman Ball Bearing Ring.....	20
83080	7783	" " Case.....	35
94504	7781	" Rod with 94503.....	50
*94503	—	" " Ball.....	20
25371	7783	" " " Bushing.....	25
25361	7783	" " " Screw Bearing.....	20
1670E	7783	" " " " " Nut....	07
1520E	7783	" " Lock Nut.....	05
83082	7781	Table Support with two wood screws 1 in. No. 12.....	35
534E	7783	Table Support Bolt with 1510E.....	05
1510E	7783	" " " Nut.....	02
—	—	" " Wood Screw 1 in. No. 12.	—
83083	7781	Treadle.....	4 50
1023C	7783	" Screw Centre.....	30
NN79E	7783	" " " Nut.....	02
—	—	Wood Screw 1½ in. No. 16 (for fixing table to stand).....	—
94505	—	Stand, rocking treadle, ball bearing pitman, complete, Nos. 534E, 83069, 83072 to 83074, 83082, 83083, 83088, 94502, five 748E and four wood screws 1½ in. No. 16.....	—

THREAD UNWINDER

NO.	PLATE	NAME	EACH
27623	7766	Spool Pin.....	\$ 10
27624	7766	" Rest.....	80
27625	7766	Thread Eyelet Rod.....	30
27626	7766	" " Wire.....	07
27627	—	Thread Eyelet complete, Nos. 27625 and 27626.....	35
95125	7766	Thread Unwinder complete, Nos. 27623, 27624, 27627, 95126 and two wood screws 1¼ in. No. 10.....	1 45
95126	7766	Spool Weight, 4 in. diam.....	20

WAX BOX

NO.	PLATE	NAME	EACH
95127	7779	Wax Box.....	\$1 20
95128	7779	" " Cover.....	35
95129	7775	" " " Hinge Pin.....	01

WAX BOX

NO.	PLATE	NAME	EACH
2205	7777	Wax Box Cover Latch Spring.....	\$ 06
207D	7777	" " " " " Screw.....	02
2102	7777	" " Tension Disc.....	07
1560C	7775	" " " Regulating Thumb Nut	06
SS439C	7777	" " " Screw Stud.....	20
82445	7775	" " " Spring.....	20
17547	7777	" " " Thread Guide.....	35
58833	7780	" " Thread Stripper (rubber).....	05
50310E	7780	" " " Regulating Screw Stud.....	25
95130	—	Wax Box with Stripper and Tension complete, Nos. 207D, SS439C, 1237E, 1560C, 2205, 17547, 50310E, 58833, 82445, 95127 to 95129 and two 2102.....	3 00
1237E	7776	Wax Box Screw.....	20

NUMERICAL LIST OF PARTS
FOR
MACHINE No. 45 k 69

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME	EACH
RR17	7773	Thread Take-up Lever (auxiliary) Roller and Screw Stud.....	\$ 50
NN21d	7772	Presser Bar Gripping Bracket Grip Lever Retaining Spring Thumb Nut.....	07
SS22d	7776	Thread Take-up Lever Hinge Screw.....	20
RR24	7773	" " " Roller and Screw Stud for 91507.....	25
SS39d	7776	Work Plate Screw.....	07
SS45d	7776	Face Plate Screw (upper).....	05
RR54	7770	Lifting Presser Plunger Roller for 91740.	20
SS65f	7776	Presser Foot Screw.....	02
RR66	7770	Needle Bar Cam Roller and Screw Stud.	50
69d	7776	Spirit Box Cover Hinge Screw for 91637.	10
NN79e	7783	Band Wheel Crank Screw Centre Nut for 83072.....	02
NN79e	7783	Treadle Screw Centre Nut for 83072.....	02
SS115d	7767	Feed Regulator Thumb Screw.....	20
118e	7776	Arm Screw.....	10
144d	7776	" Shaft Screw.....	10
156f	7767	Feed Rock Shaft Crank Position Screw for 91564.....	07
156f	7767	Needle Clamp Screw for 82522.....	07
158e	7776	Crank Connecting Rod Cap Screw for 94801.....	05
158d	7776	Face Plate Screw (lower).....	05
158c	7776	Needle Bar Cam Guide Screw.....	05
175f	7777	Spirit Box Tube Stop Bracket Clamping Screw for 91640.....	02
176f	7775	Thread Guide Screw for 95131.....	05
180d	7767	Gas Tube Bracket (lower) Screw for 94980	05
180d	7767	" " (upper) Screw for 94980	05
180d	7767	" " " Screw for 95139.....	05
180d	7767	" " Flame Guard Screw for 94980 and 95139.....	05
180d	7767	Thread Retainer Screw.....	05
180d	7767	Throat Plate Packing Screw.....	05
180d	7767	" " " Screw for 95115.....	05
180d	7767	Spirit Box Screw.....	05
180f	7767	" " Tube Position Bracket Screw for 91642.....	05
SS186d	7776	Presser Bar Lifter Hinge Screw.....	20
190f	7773	" " " Lifting Bracket Plate Binding Screw for 91768.....	05

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME	EACH
201D	7775	Thread Guard Screw for 95131.....	\$ 05
SS202D	7770	Needle Bar Cam Adjusting Screw for 91764.....	02
207D	7777	Wax Box Cover Latch Spring Screw for 95130.....	02
SS218F	7776	Shuttle Race Cap Spring Screw.....	07
219F	7777	Spirit Box Cover Latch Spring Screw for 91637.....	02
226D	7770	Needle Clamp Thread Guide Screw for 82522.....	02
274D	7776	Presser Bar Spring (flat) Thumb Screw..	25
286D	7776	Arm Side Cover Thumb Screw.....	20
SS313C	7776	Crank Connecting Rod Hinge Screw.....	20
SS318E	7776	Shuttle Race Ring Position Screw Stud..	20
SS320C	7777	Thread Take-up Cam Set Screw for 94849	07
SS323F	7770	Lifting Presser Plunger Roller Screw Stud for 91740.....	07
SS328C	7773	Thread Take-up Lever Roller Screw for 91507.....	07
SS355E	7772	Presser Bar Screw Bushing.....	55
SS370C	7776	Thread Take-up Cam Position Screw for 94849.....	20
375C	7767	Feed Connecting Link Hinge Screw.....	20
375C	7767	" Forked Connection Hinge Screw...	20
SS381D	7776	Thread Take-up Lever (auxiliary) Hinge Screw.....	20
SS391E	7775	Tension Screw Stud for 91780.....	20
SS420C	7783	Band Wheel Set Screw for 83069.....	20
430C	7772	Presser Bar Gripping Bracket Grip Lever Adjusting Screw for 91747.....	06
434C	7777	Balance Wheel Set Screw for 91749.....	06
SS439C	7777	Wax Box Tension Screw Stud for 95130..	20
SS442C	7773	Presser Bar Lifting Bracket Set Screw (side) for 91767.....	07
446C	7777	Arm Shaft Bushing (back) Set Screw for 91754.....	05
446C	7777	Crank Connecting Rod Hinge Screw Set Screw.....	05
446C	7777	Feed Cam Set Screw for 3032.....	05
448C	7777	Bobbin Winder Hand Wheel Set Screw for 95118.....	05
453C	7772	Oscillating Shaft Crank Set Screw for 91172.....	02
457C	7777	Bobbin Winder Spindle Set Screw for 95119.....	02
534E	7783	Table Support Bolt with 1510E, for 94505.	05

NUMERICAL LIST OF PARTS

19

NO. PLATE	NAME	EACH
704C 7776	Feed Dog Screw	\$ 06
704E 7776	Needle Bar Cam Clamping Screw for 91764	06
704C 7776	Presser Bar Lifting Cam Screw for 94850.	06
721F 7768	Throat Plate Channeling Knife Set Screw for 95115	10
723D 7780	Bobbin Winder Wax Box Tension Bracket Thread Retaining Spring Thumb Screw for 95124	10
748E 7783	Brace Screw for 94505	10
771D 7780	Bobbin Winder Wax Box Tension Bracket Thumb Screw for 95124	20
773H 7774	Shuttle Tension Regulating Screw for 95109	07
926C 7777	Oscillating Rock Shaft Hinge Pin Screw Bearing	20
938E 7776	Machine Bolt with 1524E (Accessories) . .	05
1023C 7783	Band Wheel Crank Screw Centre for 83072	30
1023C 7783	Treadle Screw Centre for 83072	30
1042C 7780	Bobbin Winder Wax Box Tension Bracket Roller Screw for 95124	10
1128E 7767	Feed Regulator Hinge Screw	20
1177C 7767	" Rock Shaft Crank Clamping Screw for 91564	06
1237E 7776	Wax Box Screw for 95130	20
1247F 7773	Thread Take-up Lever (auxiliary) Thread Eyelet Roller Screw for 91789	07
1259C 7777	Feed Rock Shaft Carrier Slide Set Screw for 91165	05
1259C 7777	Presser Bar Lifting Bracket Set Screw (front) for 91767	05
1323F 7775	Thread Retaining Spring Adjusting Screw for 95131	07
1396E 7776	Bobbin Winder Spindle Shaft Bracket Screw for 95124	07
1396E 7776	Bobbin Winder Wax Box Screw for 95124	07
1510E 7783	Table Support Bolt Nut for 534	02
1513J 7777	Oscillating Rock Shaft Hinge Pin Nut . .	07
1513J 7777	" " " " " Screw Bearing Nut	07
1518E 7767	Feed Connecting Link Hinge Screw Nut.	06
1518E 7767	" Forked Connection Hinge Screw Nut	06
1518E 7767	Presser Bar Lifter Hinge Screw Nut	06
1519E 7773	Thread Take-up Lever Roller and Screw Stud Nut for 91507	05

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME	EACH
1520E	7772	Presser Bar Gripping Bracket Grip Lever Adjusting Screw Nut for 91747.....	\$ 05
1520E	7783	Pitman Rod Lock Nut for 94502.....	05
1524E	7777	Machine Bolt Nut for 938.....	02
1539E	7777	Presser Bar Spring (flat) Thumb Screw Lock Nut.....	07
1560D	7775	Tension Screw Stud Regulating Thumb Nut for 91780.....	06
1560C	7775	Wax Box Tension Regulating Thumb Nut for 95130.....	06
1620C	7777	Thread Take-up Lever (auxiliary) Hinge Screw Nut.....	05
1650C	7772	Presser Bar Gripping Bracket Grip Lever Retaining Spring Lock Nut.....	05
1662E	7777	Spirit Box Tube Lock Nut for 91642.....	05
1670E	7783	Pitman Rod Ball Screw Bearing Nut for 94502.....	07
1850	7772	Oscillating Shaft Crank Roller and Stud for 91172.....	35
2027	7774	Shuttle Cylinder Latch Pin for 95109....	01
2102	7777	Wax Box Tension Disc for 95130.....	07
2205	7777	“ “ Cover Latch Spring for 95130..	06
2269	7780	Bobbin Winder Wax Box Tension Bracket Thread Retaining Spring Steady Pin for 95124.....	01
3032	7765	Feed Cam with 446c.....	50
3033	7767	“ Connecting Link.....	30
6055	7780	Machine Bolt Nut Washer (Accessories)..	01
6489	7771	Oscillating Rock Shaft Hinge Pin.....	80
8380	7780	Bobbin Winder Hand Wheel Handle (wood) for 11761.....	05
8382	7780	Bobbin Winder Hand Wheel Handle Stud Washer for 11761.....	01
8575	7770	Lifting Presser Plunger Position Pin....	02
8582	7773	Arm Dowel Pin.....	02
8627	7769	Presser Bar Spring (flat).....	55
8908	7778	Wrench (Accessories).....	10
11663	7772	Oscillating Shaft Crank Pin.....	01
11663	7772	Shuttle Driver Pin.....	01
11761	—	Bobbin Winder Hand Wheel Handle com- plete for 95124, Nos. 8380, 8382 and 11762.....	20
11762	7780	Bobbin Winder Hand Wheel Handle Stud for 11761.....	20
11831	7778	Screw Driver, large (Accessories).	30
17547	7777	Wax Box Tension Thread Guide for 95130	35
19869	7774	Shuttle Cylinder Latch Spring for 95109.	01

NUMERICAL LIST OF PARTS

21

NO.	PLATE	NAME	EACH
25361	7783	Pitman Rod Ball Screw Bearing for 94502	\$ 20
25362	7783	" Ball, size $\frac{3}{16}$ in., for 94502,	
		per 100	1 20
25371	7783	Pitman Rod Ball Bushing for 94502.....	25
26026	7778	Screw Driver, small (Accessories).....	20
27623	7766	Thread Unwinder Spool Pin for 95125..	10
27624	7766	" " " Rest for 95125..	80
27625	7766	" " Thread Eyelet Rod for	
		27627.....	30
27626	7766	Thread Unwinder Thread Eyelet Wire for	
		27627.....	07
27627	—	Thread Unwinder Thread Eyelet complete for 95125, Nos. 27625 and 27626.	35
36563	7778	Oiler (copper plated) with 36564 (Accessories).....	20
36564	7778	Oiler Spout, 5 in. long, with 120117, for 36563.....	10
38678	7768	Throat Plate Steady Pin.....	01
46507	7783	Pitman Ball Bearing Adjusting Screw Ring Locking Washer (brass) for 94502,	
		per 100	35
50310E	7780	Bobbin Winder Wax Box Tension Bracket Thread Stripper Regulating Screw Stud for 95124.....	25
50310E	7780	Wax Box Thread Stripper Regulating Screw Stud for 95130.....	25
58800	7780	Bobbin Winder Wax Box Tension Bracket Roller for 95124.....	35
58826	7780	Bobbin Winder Heater (brass) for 95124.	80
58827	7780	" " " Pipe (brass) for 95124.....	30
58829	7780	Bobbin Winder Spindle for 95124.....	07
58833	7780	" " Wax Box Tension Bracket Thread Stripper (rubber) for 95124....	05
58833	7780	Wax Box Thread Stripper (rubber) for 95130.....	05
58835	7778	Threading Wire for 95124.....	20
58848	7777	Gas Tube Burner Pin for 95135 .per 100	35
82400	7773	Arm Shaft Oil Tube.....	01
82402	7765	" Side Cover.....	35
82414	7767	Feed Regulator.....	80
82419	7770	Needle Bar Cam Guide.....	80
82430	7771	Presser Bar Spring (spiral).....	07
82445	7775	Tension Spring for 91780.....	20
82445	7775	Wax Box Tension Spring for 95130.....	20

NUMERICAL LIST OF PARTS

Nos. 82446 TO 82448 FOR 91780.

NO.	PLATE	NAME	EACH
82446	7775	Tension Washer (felt).....	\$ 01
82447	7775	“ “ (steel).....	01
82448	7775	“ Wheel.....	30
82462	7777	Spirit Box Cover Latch Spring Screw Washer for 91637.....	01
82499	7771	Arm Shaft Bushing (back) for 91754....	35
82520	—	Needle Clamp for 82522.....	50
82521	7770	“ “ Thread Guide for 82522...	07
82522	7770	“ “ 82520 with 156F, 226D and 82521.....	60
*82549	—	Arm Shaft Bushing (front) for 91754....	55
82551	7775	Thread Controlling Lever for 95131....	20
83069	7781	Band Wheel (three speed) 7 $\frac{5}{8}$ in., 10 $\frac{1}{8}$ in. and 11 $\frac{1}{4}$ in. diam., with SS420c, for 94505.....	6 85

Nos. 83072 TO 83074 FOR 94505.

83072	7781	Brace with four each NN79E and 1023c.	4 50
83073	7782	Leg (right).....	4 50
83074	7782	“ (left).....	4 50
83075	7783	Pitman Ball Bearing Adjusting Screw Ring for 94502.....	25
83076	7783	Pitman Ball Bearing Ring for 94502....	20
83080	7783	“ “ Case for 94502.....	35
83082	7781	Table Support with two wood screws 1 in. No. 12, for 94505.....	35
83083	7781	Treadle for 94505.....	4 50
83088	—	Belt (cable) 73 in. long, for 94505.....	90
91025	7770	Oscillating Rock Shaft Steel Plate (lower) for 91440.....	07
91026	7770	Oscillating Rock Shaft Steel Plate Rivet for 91440.....	01
91040	7774	Shuttle Bobbin for 95109.....	20
91160	7767	Feed Dog Carrier.....	3 60
91161	7765	“ Forked Connection.....	1 80
*91162	—	“ Rock Shaft for 91163.....	4 50
91163	7769	“ “ “ 91162 with 91165 and 91166, for 91565.....	6 30
91165	—	Feed Rock Shaft Carrier Slide with 1259c, for 91163.....	1 80
91166	7767	Feed Rock Shaft Carrier Slide Steady Pin for 91163.....	02
91171	7769	Oscillating Shaft.....	1 25
91172	7772	“ “ Crank with 453c and 1850.....	1 10
91315	7771	Shuttle Race Cap Spring.....	25

NUMERICAL LIST OF PARTS

23

NO.	PLATE	NAME	EACH
91362	7767	Gas Tube Bracket for 95139.....	\$ 07
91362	7767	" " " (lower) for 94980.....	07
91363	7767	" " " (upper) for 94980.....	07
91440	7771	Oscillating Rock Shaft with 91025, 94972 and two 91026.....	2 70
91451	7771	Shuttle Race.....	2 40
91452	7771	" " Cover.....	35
91505	—	Thread Take-up Lever for 91507.....	1 70
91507	7771	Thread Take-up Lever complete, Nos. RR24, SS328c, 1519E, 91505 and 92814	2 15
91533	7765	Gas Tube Flame Guard for 94980 and 95139.....	60
91564	7767	Feed Rock Shaft Crank with 156F and 1177c, for 91565.....	90
91565	—	Feed Rock Shaft 91163 with 91564.....	7 20
91587	7772	Presser Bar Gripping Bracket Grip Lever Hinge Pin for 91747.....	02
*91622	—	Cylinder.....	16 20
91632	7766	Spirit Box with 91636, for 91637.....	60
91633	7766	" " Cover with 91634, for 91637..	35
91634	—	" " " Knob for 91633.....	07
91635	7777	" " " Latch Spring for 91637.	07
91636	7777	" " " " " Position Pin for 91632.....	01
91637	—	Spirit Box complete for 91643, Nos. 69D, 219F, 82462, 91632, 91633 and 91635...	1 20
Nos. 91638 TO 91641 FOR 91642.			
91638	7766	Spirit Box Tube.....	1 70
91639	7777	" " " Thimble.....	07
91640	7777	" " " Stop Bracket with 175F.	35
91641	7777	" " " Position Bracket.....	07
91642	—	Spirit Box Tube complete for 91643, Nos. 1662E, 91638 to 91641 and two 180F...	2 30
91643	—	Spirit Box and Tube complete, Nos. 91637 and 91642.....	3 50
91696	7773	Presser Bar Lifting Bracket Plate for 91768.....	55
91739	—	Lifting Presser Plunger for 91740.....	1 80
91740	7770	Lifting Presser Plunger complete, Nos. RR54, SS323F and 91739.....	2 10
Nos. 91742 TO 91745 FOR 91747.			
91742	7772	Presser Bar Gripping Bracket.....	2 00
91743	7772	" " " " Block.....	20
91744	7772	" " " " " Re- taining Pin.....	02

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME	EACH
91745	7772	Presser Bar Gripping Bracket Grip Lever	\$ 90
91746	7772	“ “ “ “ “ “	
		Retaining Spring.....	20
91747	—	Presser Bar Gripping Bracket complete, Nos. 430c, 1520E, 91587 and 91742 to 91745.....	3 25
91748	7773	Shuttle Driver and Feed Raising Cam...	2 60
91749	7766	Balance Wheel (three speed) with two 434c.....	4 50
*91754	—	Arm with 446c, 82499 and 82549.....	16 20
91755	7766	“ Shaft.....	3 60
91761	7765	Face Plate for 95131.....	2 00
91763	7769	Needle Bar.....	1 80
91764	7770	“ “ Cam with SS202D and two 704E.....	3 60
91766	7771	Presser Bar Lifter.....	80
91767	7773	“ “ Lifting Bracket with SS442c and 1259c, for 91768.....	1 10
91768	—	Presser Bar Lifting Bracket 91767 with 91696 and two 190F.....	1 75
91769	7772	Presser Bar Lifting Cam for 94850.....	90
91775	7771	Shuttle Race Ring.....	1 25
Nos. 91780 TO 91784 FOR 95131.			
91780	—	Tension complete, Nos. SS391E, 1560D, 82445, 82448 and two each 82446 and 82447.....	80
91781	7775	Thread Guard.....	07
91782	7775	“ Retaining Spring.....	05
91783	7775	“ “ “ Plate.....	20
91784	7775	“ “ “ Position Pin...	02
91787	7769	“ Take-up Lever (auxiliary) for 91789.....	2 00
91788	7773	Thread Take-up Lever (auxiliary) Thread Eyelet for 91789.....	55
91789	—	Thread Take-up Lever (auxiliary) com- plete, Nos. 1247F, 91787, 91788 and 92814.....	2 70
91793	—	Work Plate.....	1 80
91794	7775	Thread Retainer.....	20
92814	7773	“ Take-up Lever Roller for 91507..	20
92814	7773	“ “ “ (auxiliary) Thread Eyelet Roller for 91789.....	20
94501	7781	Band Wheel Crank for 94502.....	2 30

NUMERICAL LIST OF PARTS

25

NO.	PLATE	NAME	EACH
94502	—	Band Wheel Crank and Pitman (ball bearing) complete for 94505, Nos. 1520E, 1670E, 25361, 25371, 46507, 83075, 83076, 83080, 94501, 94504 and twelve 25362.....	\$ 3 70
*94503	—	Pitman Rod Ball for 94504.....	20
94504	7781	“ “ with 94503, for 94502.....	50
94505	—	Stand, rocking treadle, ball bearing pitman complete, Nos. 534E, 83069, 83072 to 83074, 83082, 83083, 83088, 94502, five 748E and four wood screws 1½ in. No. 16.....	—
94801	7765	Crank Connecting Rod with 94802, 94872 and two 158E.....	1 45
*94802	—	Crank Connecting Rod Cap for 94801....	—
94808	7769	Presser Bar (with squared end).....	1 10
94849	7771	Thread Take-up Cam with SS320c and SS370c, for 94850.....	5 30
94850	—	Thread Take-up Cam 94849 with 91769 and two 704c.....	6 20
94872	—	Crank Connecting Rod Cap Oil Pad for 94801.....	02
94972	7770	Oscillating Rock Shaft Steel Plate (upper) for 91440.....	07
94980	—	Gas Tube complete, for artificial gas, Nos. 91362, 91363, 91533, 94991 and five 180D.....	4 70
94991	7766	Gas Tube for 94980.....	3 80
95101	7768	Feed Dog.....	1 85
95102	7768	Presser Foot.....	4 15
Nos. 95103 TO 95108 FOR 95109.			
95103	7774	Shuttle Bobbin Centre Pin.....	07
95104	7774	“ Cylinder.....	1 45
95105	7774	“ “ Hinge Pin.....	02
95106	7774	“ “ Latch.....	20
95107	7774	“ Frame.....	1 80
95108	7774	“ Tension Spring.....	50
95109	7774	Shuttle (cylinder) 2½ in. diam., complete, Nos. 773H, 2027, 19869, 91040 and 95103 to 95108.....	4 40
Nos. 95110 TO 95114 FOR 95115.			
95110	7768	Throat Plate.....	3 80
95111	7768	“ “ Channeling Knife (small)...	30
95112	7768	“ “ “ “ (medium)	30
95113	7768	“ “ “ “ (large) ..	30

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME	EACH
95114	7768	Throat Plate Packing.....	\$ 80
95115	—	Throat Plate complete for 95101, Nos. 721F, 95110 to 95114 and two 180D....	5 65
95116	7779	Bobbin Winder Base for 95124.....	1 50
95117	7780	“ “ Bobbin Position Pin for 95119.....	25
Nos. 95118 to 95123 FOR 95124.			
95118	7779	Bobbin Winder Hand Wheel with 448C..	80
95119	7778	“ “ Spindle Shaft with 457C and 95117.....	90
95120	7779	Bobbin Winder Spindle Shaft Bracket...	1 15
95121	7779	“ “ Wax Box.....	1 85
95122	7779	“ “ “ “ Tension Bracket	90
95123	7780	“ “ “ “ “ “	
		Thread Retaining Spring.....	50
95124	—	Bobbin Winder complete, Nos. 723D, 1042C, 2269, 11761, 50310E, 58800, 58826, 58827, 58829, 58833, 58835, 95116, 95118 to 95123, two each 771D, wood screws 1 $\frac{3}{4}$ in. No. 14 and six 1396E.....	7 50
95125	7766	Thread Unwinder complete, Nos. 27623, 27624, 27627, 95126 and two wood screws 1 $\frac{1}{4}$ in. No. 10.....	1 45
95126	7766	Thread Unwinder Spool Weight, 4 in. diam., for 95125.....	20
Nos. 95127 to 95129 FOR 95130.			
95127	7779	Wax Box.....	1 20
95128	7779	“ “ Cover.....	35
95129	7775	“ “ “ Hinge Pin.....	01
95130	—	Wax Box with Stripper and Tension com- plete, Nos. 207D, SS439C, 1237E, 1560C, 2205, 17547, 50310E, 58833, 82445, 95127 to 95129 and two 2102.....	3 00
95131	—	Face Plate complete, Nos. 176F, 201D, 1323F, 82551, 91761, 91780 to 91784 and 95132 to 95134.....	3 70
Nos. 95132 to 95134 FOR 95131.			
95132	7775	Thread Controlling Lever Spring.....	07
95133	7775	“ Guide for 91780.....	20
95134	7775	“ “ “ 82551.....	20
95135	7777	Gas Tube Burner (brass) with 58848, for 95136.....	35

NUMERICAL LIST OF PARTS

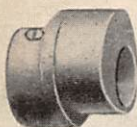
27

NO.	PLATE	NAME	EACH
95136	—	Gas Tube Burner 95135 with 95137, for 95139.....	\$ 60
95137	7777	Gas Tube Burner Sleeve (brass) for 95136	25
95138	—	“ “ for 95139.....	—
95139	7784	“ “ 95138 with 95136, for natural gas.....	3 00
120117	7778	Oiler Spout Washer (leather) for 36564..	05

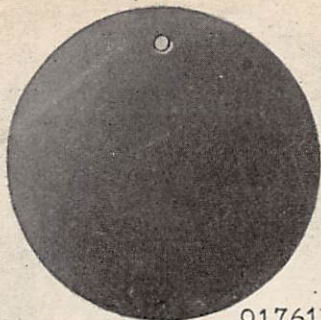
ILLUSTRATIONS OF PARTS
FOR
MACHINE No. 45 k 69

PLATE 7765—ONE-HALF SIZE

3032



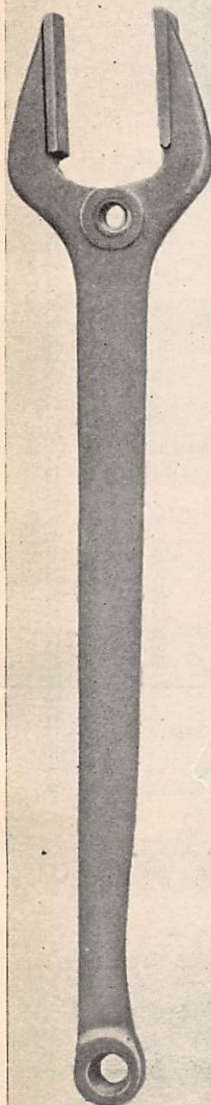
82402



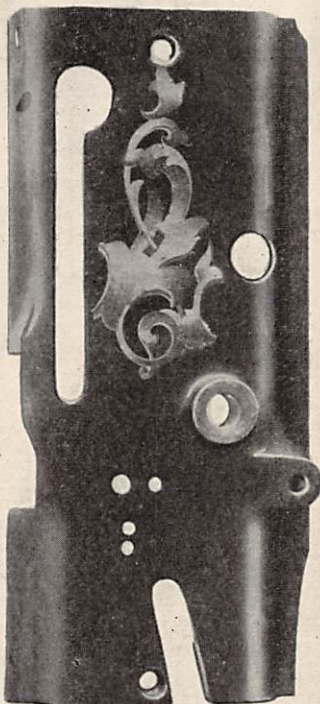
94801



91161



91761



91533

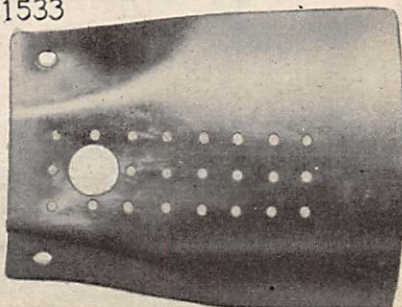


PLATE 7766—ONE-FOURTH SIZE

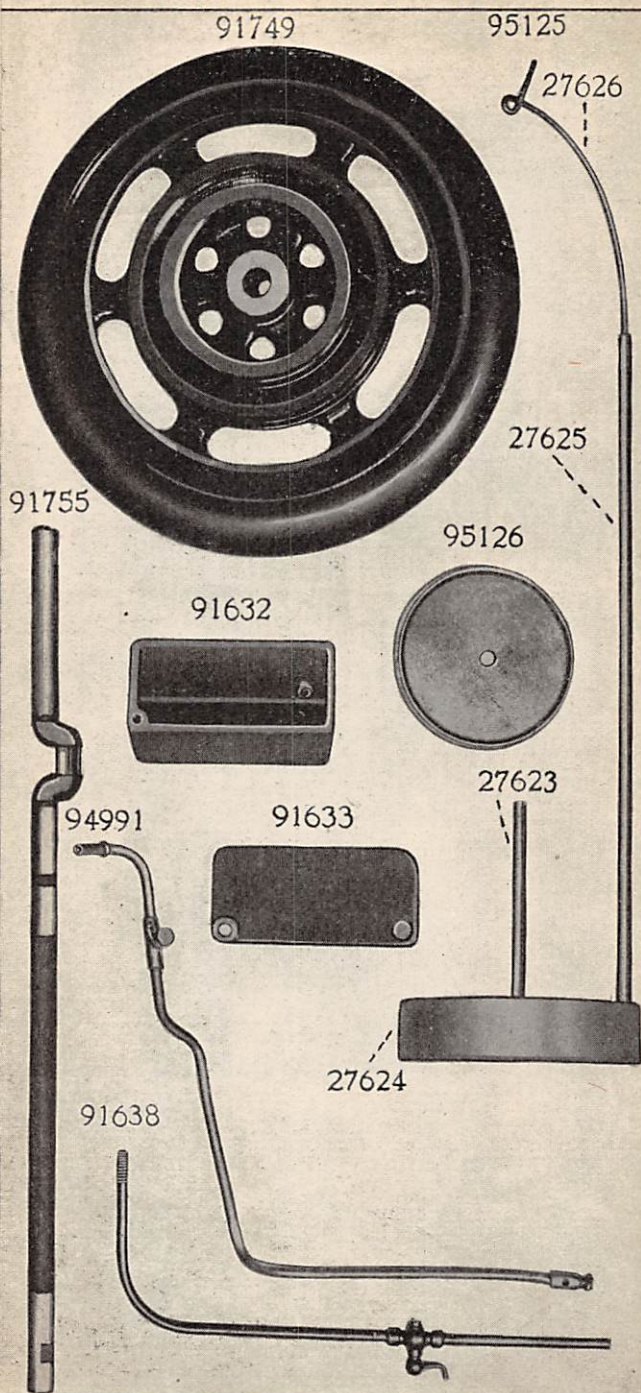


PLATE 7767—FULL SIZE

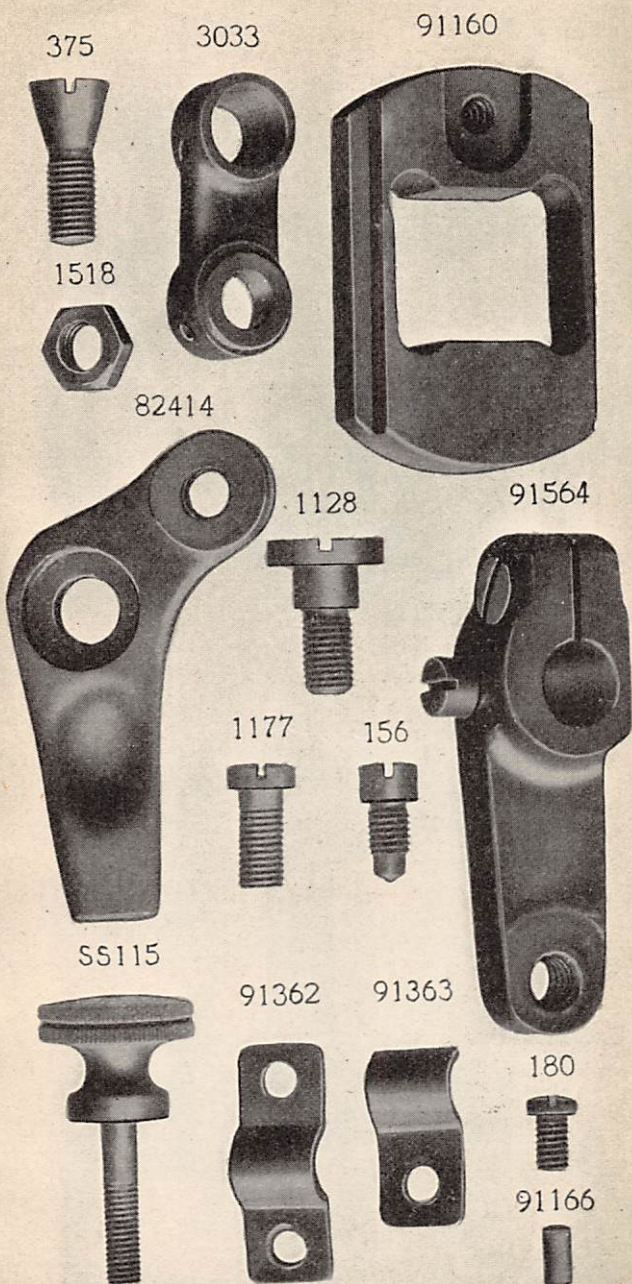
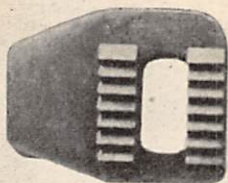


PLATE 7768—FULL SIZE

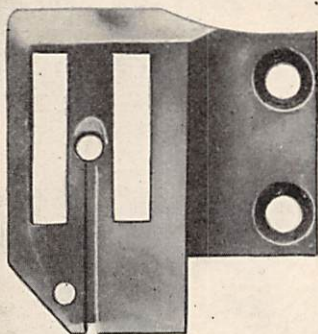
95101



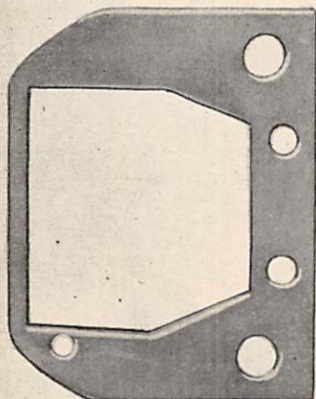
95102



95110



95114



95111



721



95112



38678



95113



PLATE 7769—ONE-HALF SIZE

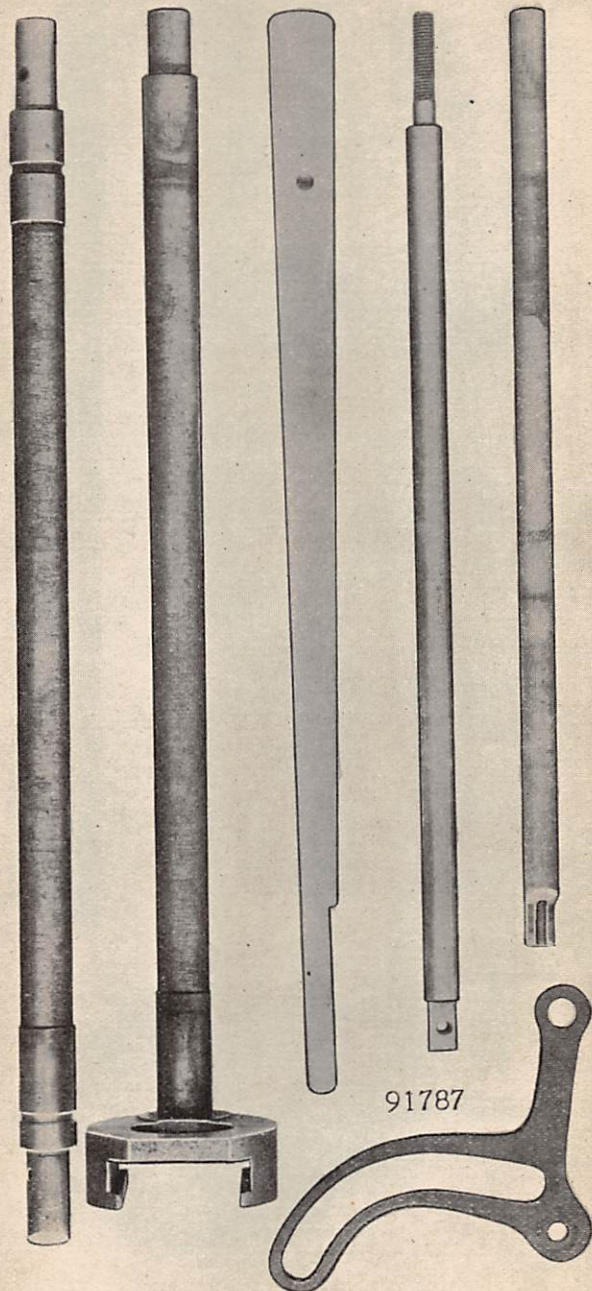
91171

91163

8627

94808

91763



91787

PLATE 7770—FULL SIZE

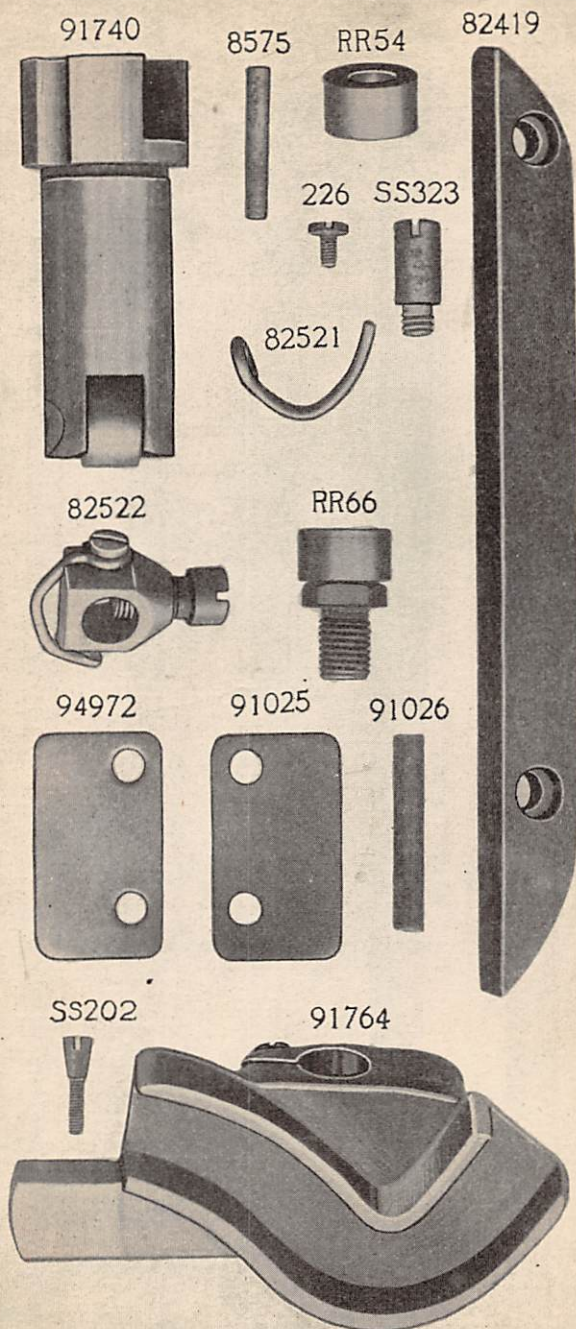
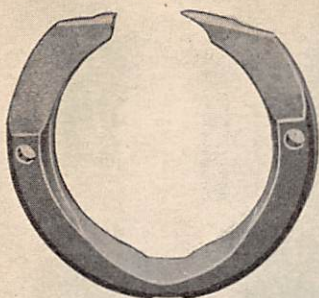


PLATE 7771—ONE-HALF SIZE

91451



91766



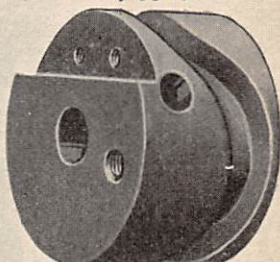
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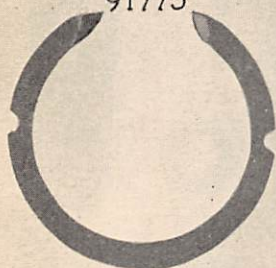
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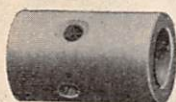
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6489



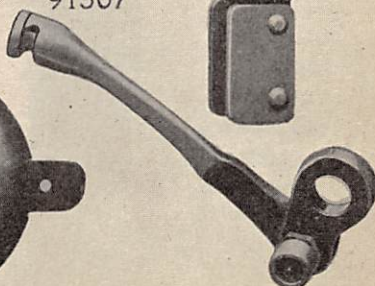
82499



91440



91507



91452

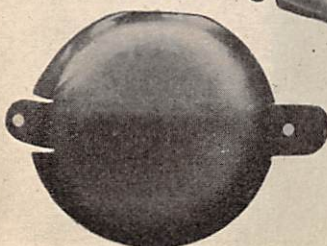


PLATE 7772—FULL SIZE

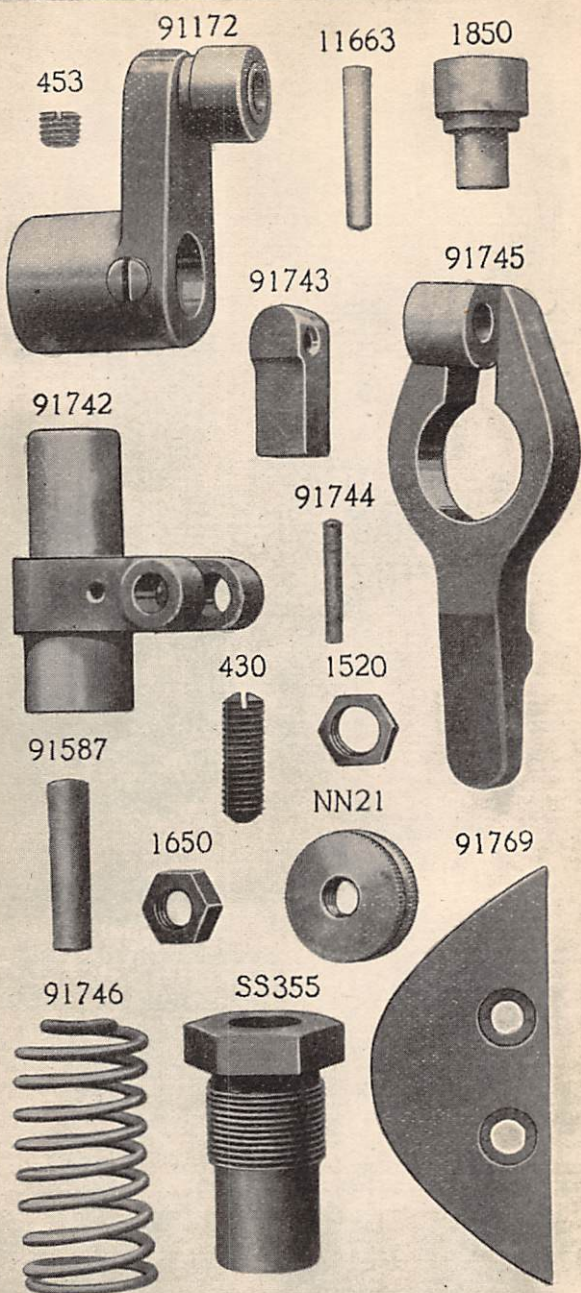
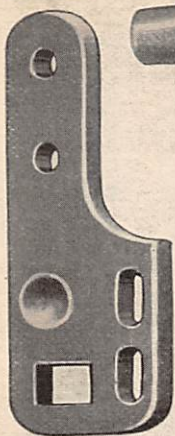
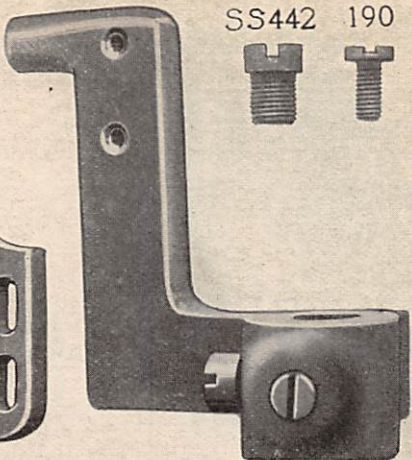


PLATE 7773—FULL SIZE

91696



91767

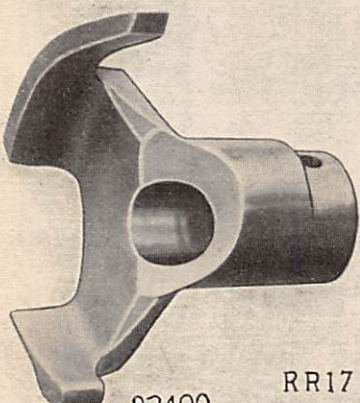


SS442

190



91748



1247

92814



SS328



82400



RR17



91788



8582



RR24

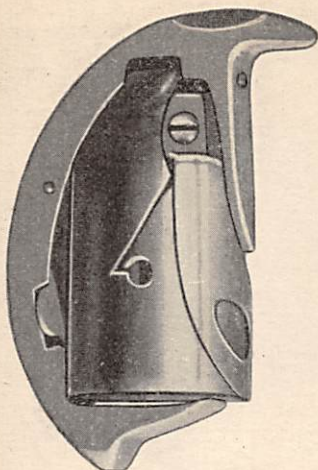


1519

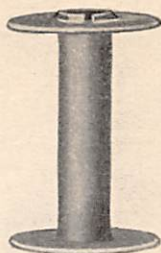


PLATE 7774—FULL SIZE

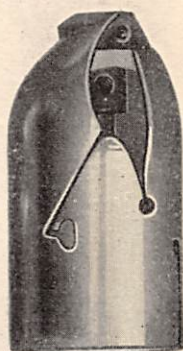
95109



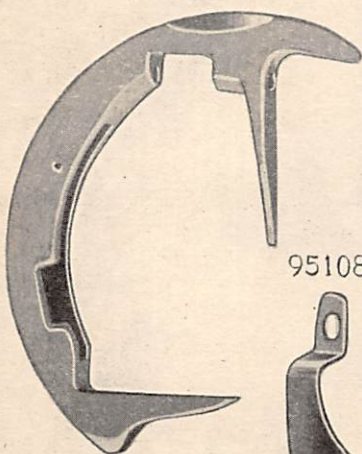
91040



95104



95107



95108



95103



95106



95105



773



19869

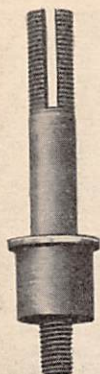


2027



PLATE 7775—FULL SIZE

SS391



82445



82446



1560



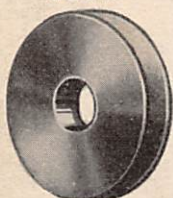
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82551



82448



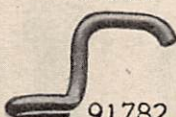
95132



95134



91781



91784



201



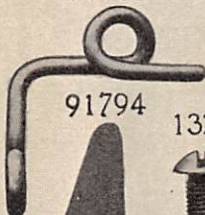
176



91782

91783

95133



91794



1323



95129



PLATE 7776—FULL SIZE

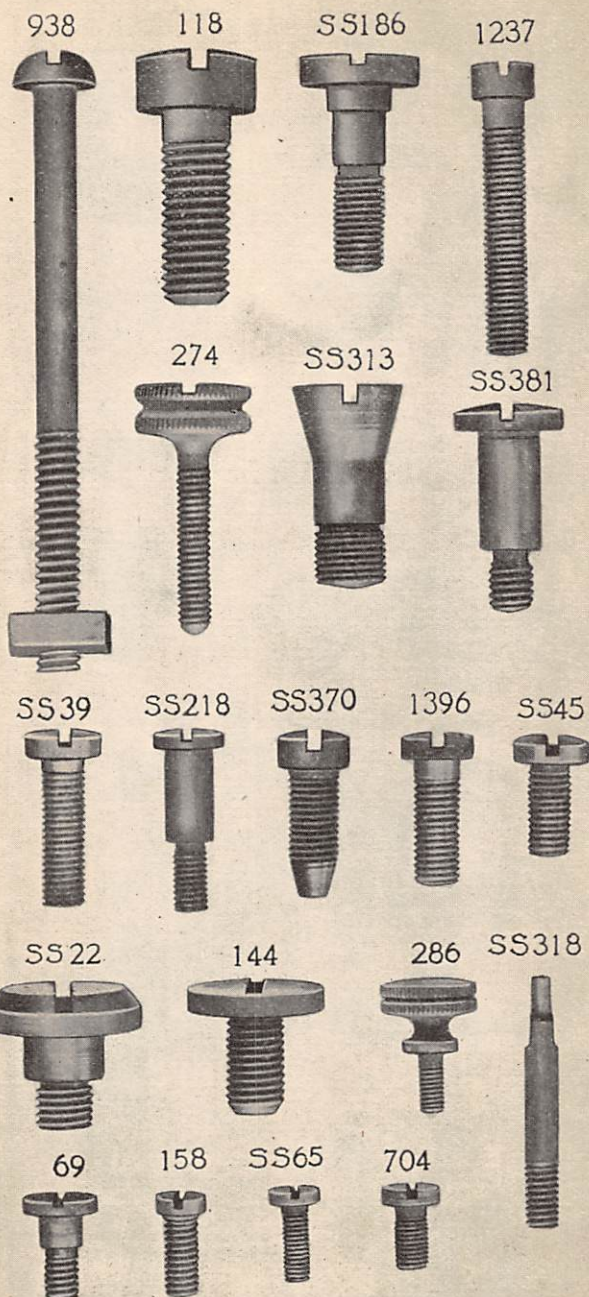


PLATE 7777—FULL SIZE

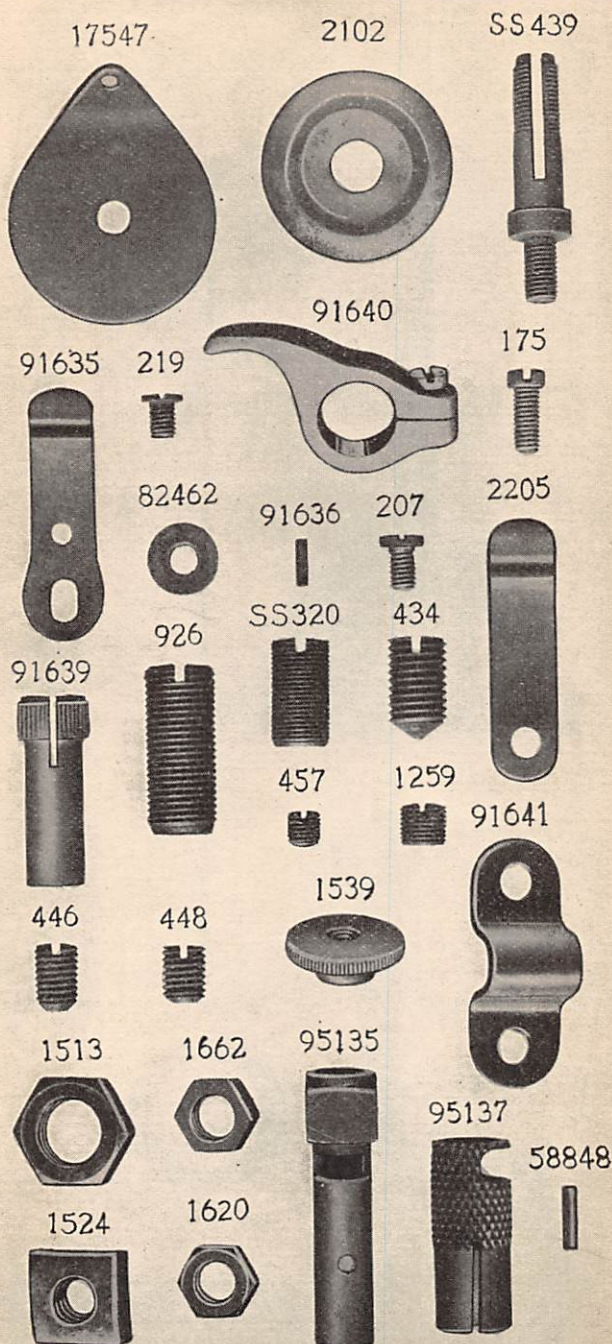


PLATE 7778—ONE-HALF SIZE

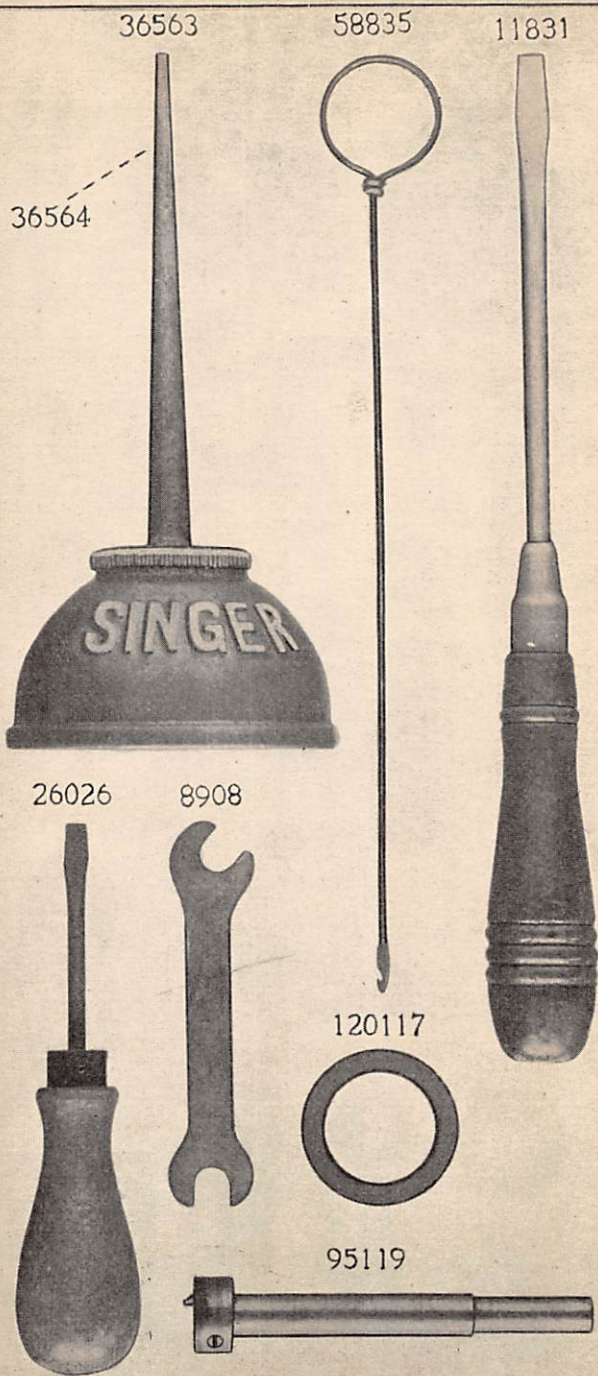
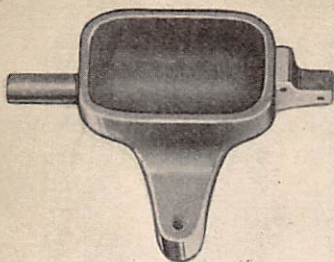


PLATE 7779—ONE-FOURTH SIZE

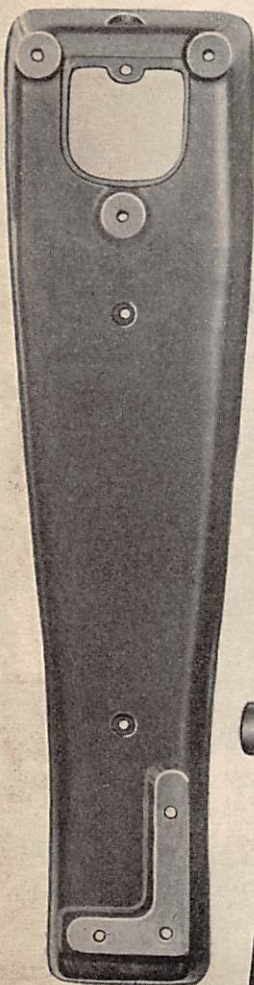
95127



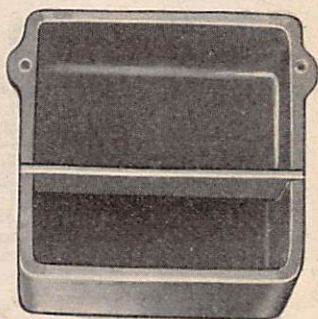
95128



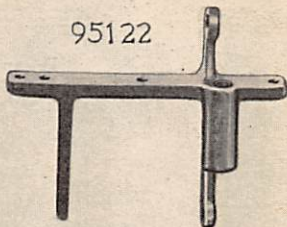
95116



95121



95122



95120



95118

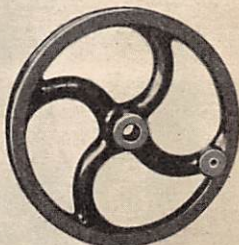


PLATE 7780—FULL SIZE

8380



11762



58827



58826



8382



95117



1042



95123

58829



58800



2269



58833



50310



771



6055

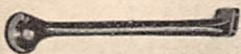


723

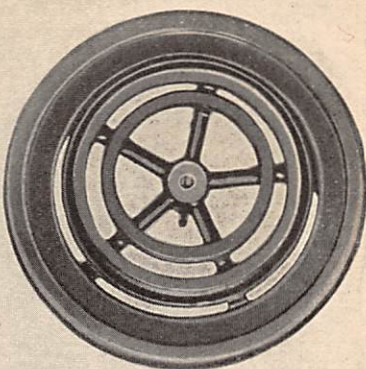


PLATE 7781—ONE-NINTH SIZE

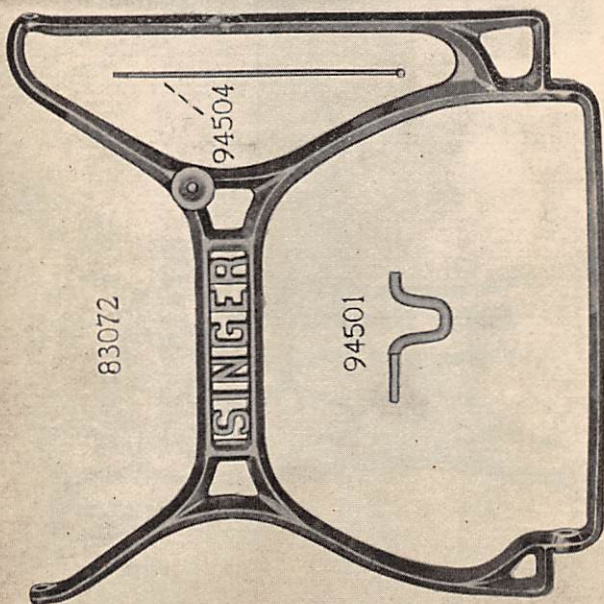
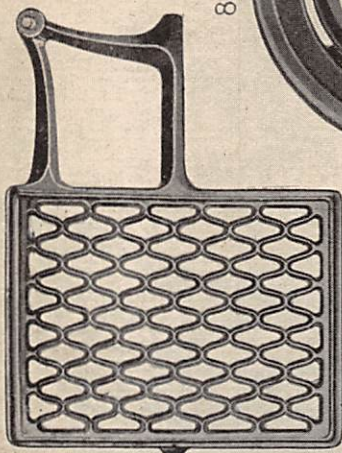
83082



83069



83083



83072

94504

94501



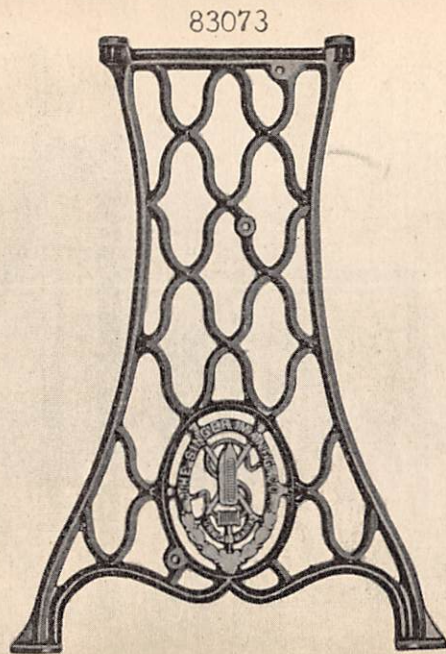
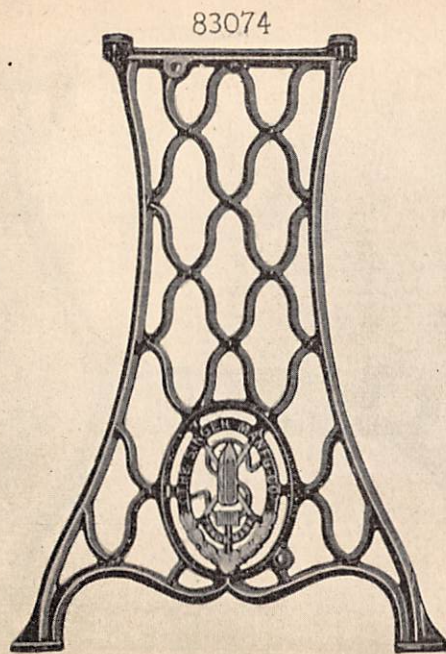


PLATE 7782—ONE-NINTH SIZE

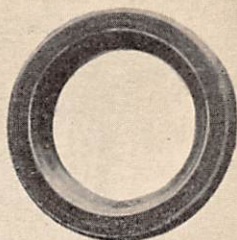
From the library of: Superior Sewing Machine & Supply LLC

PLATE 7783—FULL SIZE

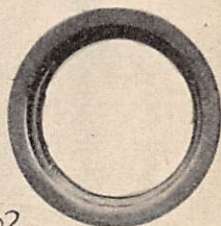
83080



83075



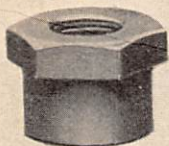
83076



25361



25371



46507



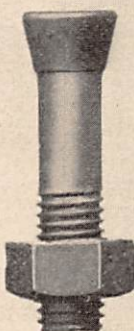
25362



1023



534



748



SS420



1510



NN 79



1670



1520



PLATE 7784—ONE-FOURTH SIZE

95139

